







Universal thread milling cutters

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	




Thread milling cutters for ISO metric threads

	Solid carbide	3523
Gühring std.	TMU SP	○ ≥ 14 - ≥ 30
	Solid carbide	3541
Gühring std.	TMU SP	Ⓢ ≥ 14 - ≥ 30
	Solid carbide	3556
Gühring std.	TMU SP	ⓐ ≥ 14 - ≥ 30



Thread milling cutters for UN-threads

	Solid carbide	3595
Gühring std.	TMU UN	○ $\geq 1/2$ - $\geq 1 1/4$
	Solid carbide	3596
Gühring std.	TMU UN	Ⓢ $\geq 1/2$ - $\geq 1 1/4$
	Solid carbide	3597
Gühring std.	TMU UN	ⓐ $\geq 1/2$ - $\geq 1 1/4$

Thread milling cutters for BSP-threads

	Solid carbide	3524
Gühring std.	TMU SP	○ $\geq 1/4$ - ≥ 1
	Solid carbide	3542
Gühring std.	TMU SP	Ⓢ $\geq 1/4$ - ≥ 1
	Solid carbide	3557
Gühring std.	TMU SP	ⓐ $\geq 1/4$ - ≥ 1


Thread milling cutters for NPT-threads

	Solid carbide	3768
Gühring std.	TMU SP	○ $\geq 1/2$ - ≥ 1
	Solid carbide	3769
Gühring std.	TMU SP	Ⓢ $\geq 1/2$ - ≥ 1




○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	ⓐ TiAlN
ⓐ AlTiN	Ⓢ TiCN	ⓕ FIRE	ⓑ AlCrN	Ⓞ TiN	Ⓜ MolyGlide

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Thread milling cutters for NPT-threads

	Solid carbide	3770
Gühring std.	TMU SP	ⓐ $\geq 1/2$ - ≥ 1



Thread milling cutters for NPTF-threads

	Solid carbide	3771
Gühring std.	TMU SP	○ $\geq 1/2$ - ≥ 1
	Solid carbide	3772
Gühring std.	TMU SP	Ⓢ $\geq 1/2$ - ≥ 1
	Solid carbide	3773
Gühring std.	TMU SP	ⓐ $\geq 1/2$ - ≥ 1



Dies

Tool illustration			Tool material	Gühring no.
Standard	Form	Surface	Diameter range	

Die nuts for ISO metric threads

	HSS	125	
Gühring std.	B	○ lapped	M 1,1 - M10
	HSS	121	
Gühring std.	B	○	M 2 - M12

Dies for ISO metric threads

	HSS	139
DIN 382	○	M 6 - M52
	HSS	140
DIN 382	○	M 3 - M24